

# PARASOLO™ PVC BONDING ADHESIVE

## Commercial Product Data Sheet

**FIELD**  
Adhesive

**FLASHING**  
Adhesive

Parasolo PVC Bonding Adhesive is a low-VOC, solvent-based, contact-type bonding adhesive specially designed for bonding Parasolo and Parasolo KEE single-ply roofing membranes and flashings to approved substrates. PVC Bonding Adhesive is produced using a fast drying solvent that provides high initial tack and is applied by brush or roller.

Contact Siplast for specific approval on product uses.

## PRODUCT INFORMATION

Color	Amber
Base	Synthetic Polymer
Solvent	Ketone, Aromatic Hydrocarbon
Solid Content	24% (+-1%)
Flash Point	< 0° F (-17.8° C)
VOC	< 200 grams/liter
Weight	7.8 lb/gal (0.93 kg/L)
Viscosity	1,800 - 2,400 cps
Shelf Life	1 year (unopened)
Open Time	Up to 60 minutes
Dry Time*	5 minutes at 100° F (37.8° C)
	10 minutes at 75° F (23.9° C)
	20 minutes at 40° F (4.4° C)
Coverage**	60 ft <sup>2</sup> /gal (1.47 m <sup>2</sup> /L)
	300 ft <sup>2</sup> /pail (27.8 m <sup>2</sup> /pail)

### Application

Refer to the applicable Siplast Technical Guide for detailed information on application of Parasolo and Parasolo KEE membranes in Parasolo® PVC Bonding Adhesive.



### Storage and Handling

Store material in a clean and well-ventilated area at 40°F – 90°F (4°C - 32.2°C). Storage for extended periods outside this temperature range may shorten shelf life. Keep containers covered when not in use. See product packaging for Hazard and Precautionary information. See Safety Data Sheet (SDS) for specific information on the safe handling of this material.

### Packaging

Primary Packaging: 5-gallon (18.93-liter) metal pails  
Weight: 39 lbs (17.69 kg)  
Pails per pallet: 45

\* Dry times are approximate and are affected by wind and humidity.

\*\*Substrate porosity and ambient conditions may affect coverage rates.

Visit [www.siplast.com](http://www.siplast.com) for current copies of all Siplast Commercial Product Data Sheets and Safety Data Sheets.

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