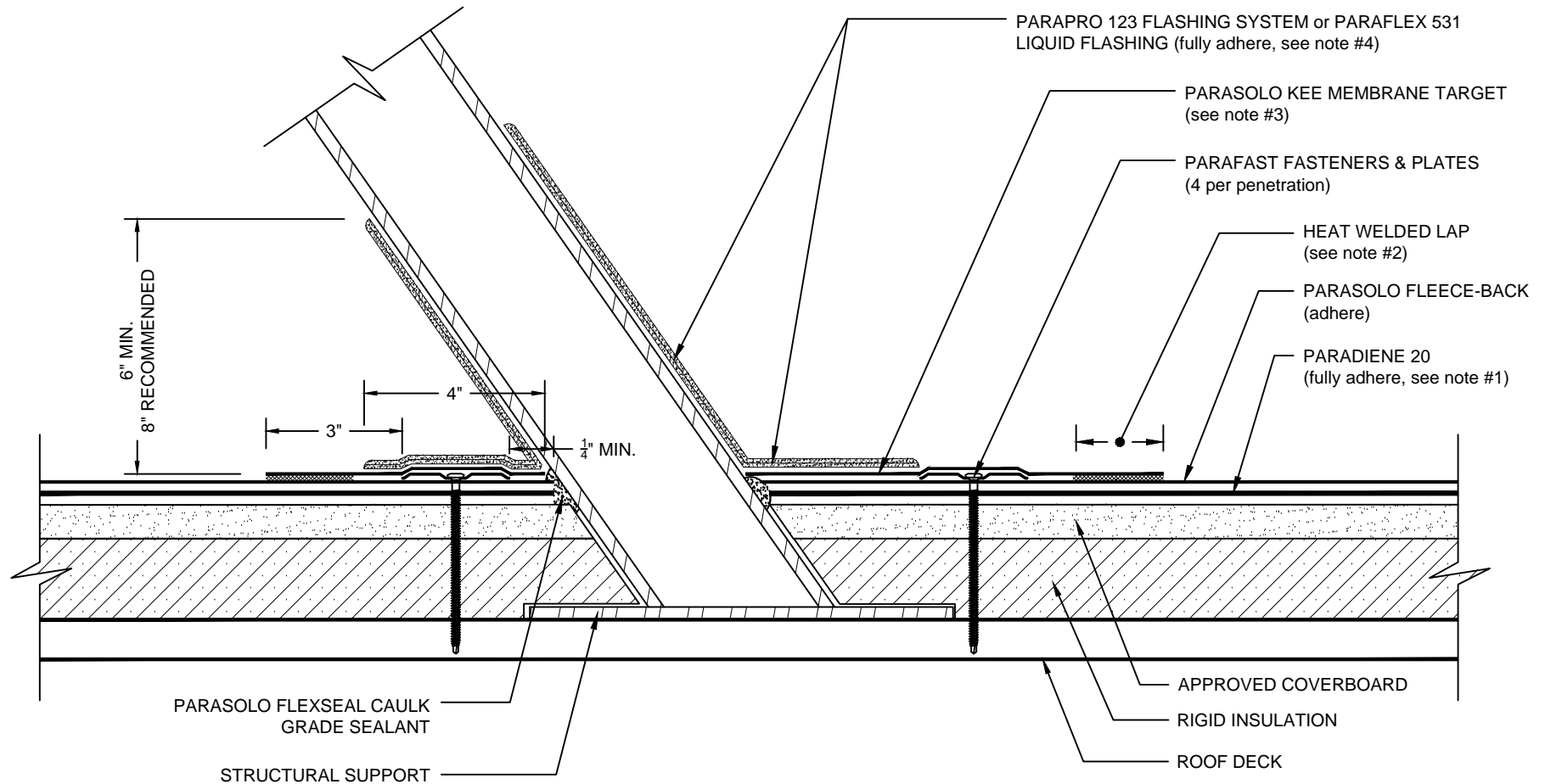


ANGLED PENETRATION with PARAPRO/PARAFLEX 531 LIQUID FLASHING PARASOLO HYBRID SYSTEM - RIGID INSULATION



- NOTES:
1. PARADIENE 20 SHOULD BE SEALED USING PARASOLO FLEXSEAL SEALANT FOR EXPOSED PARADIENE IN PHASE CONSTRUCTION INSTALLATIONS.
 2. FOR HEAT-WELDING LAPS USE 1.5" MIN. WELD WITH AUTOMATIC MACHINE WELDER AND 2" MIN. WELD WITH HAND WELDER.
 3. PARASOLO KEE MEMBRANE IS REQUIRED AT LOCATIONS TO RECEIVE PARAPRO OR PARAFLEX 531 LIQUID FLASHING SYSTEMS.
 4. REFER TO SIPLAST PREPARATION GUIDELINES FOR PROPER SURFACE TREATMENT OF ALL MATERIALS PRIOR TO APPLICATION OF PARAPRO OR PARAFLEX 531 LIQUID FLASHING MATERIALS.
 5. THE CARPENTRY AND METAL WORK SHOWN DEPICT SHOP FABRICATION AND JOB-SITE ASSEMBLY. THESE COMPONENTS SHOULD BE DESIGNED/FABRICATED/INSTALLED ACCORDING TO GENERALLY ACCEPTED INDUSTRY PRACTICES, STANDARDS, AND APPROVALS.
 6. PENETRATIONS TO RECEIVE THE PARAPRO 123 FLASHING SYSTEM OR PARAFLEX 531 LIQUID FLASHING MUST BE SECURED TO THE STRUCTURE TO PREVENT MOVEMENT.
 7. REQUIREMENTS AND RECOMMENDATIONS DETAILED IN CURRENT SIPLAST SPECIFICATIONS SHALL APPLY IN ADDITION TO THE ABOVE DRAWING.

CAUTION: SIPLAST RECOMMENDS THAT ALL PRACTICES PERTAINING TO NRCA CERTA GUIDELINES BE FOLLOWED WHEN TORCHING METHODS ARE EMPLOYED. THIS INCLUDES PERFORMING A FIRE WATCH FOLLOWING ANY TORCH APPLICATIONS. ALWAYS HAVE APPROVED FIRE-EXTINGUISHING EQUIPMENT NEARBY.

N.T.S